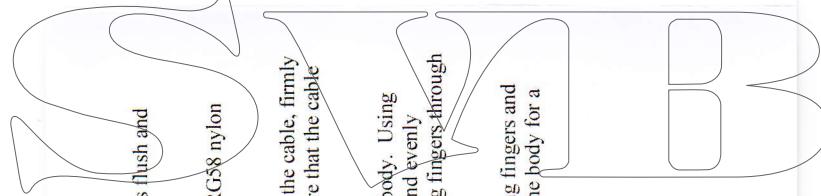


INSTRUCTIONS

SOLDERLESS CABLE TERMINATION (ACC158)



CABLE SPLICER (PL-258-CPG)

1. Cut the ends of both coaxial cables flush and clean.
2. Slide metal end cap, 'O' ring and RG58 nylon adaptor on to each cable.
3. Holding the connector body, push the cable, firmly into the body. This is tight fit, ensure that the cable and gap go right through to the end.
4. Ensure the 'O' ring is clear of the body. Using pliers on the knurled end, carefully and evenly squeeze opposite pairs of the piercing fingers through the outer covering onto the braid.
5. Slide the 'O' ring up to the piercing fingers and screw the metal end cap tight on to the body for a watertight seal.
6. Repeat for the other cable.

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U.S. OPERATIONS:
Columbia, South Carolina,

EUROPEAN OPERATIONS:
Fleetwood, Lancashire, England

Email: info@jardenuk.co.uk

TOOLS REQUIRED

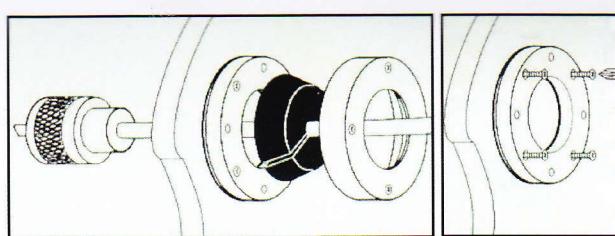
WIRE CUTTERS
SOLDERING IRON

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PLUG SHROUDS (ACC151)

Cut shrouds to suit cable diameter.

THRU' DECK GLAND (ACC108)

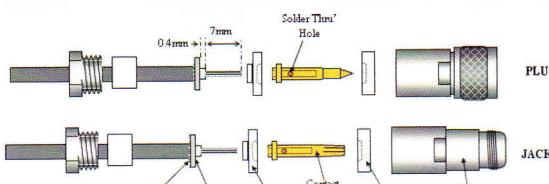


After fitting to the cable, ensure that the seal is pushed firmly home inside the upper part of the gland before screwing the two parts together.

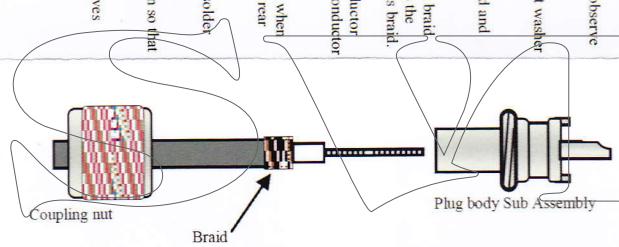
'N' TYPE (ACC105/06/130/133/135/140/142)



BNC (ACC154/155)



1. Unscrew the unit carefully and observe the order of components.
2. Slide clamp nut, washer and soft washer over cable.
3. Trim outer sheath to expose braid and fold back braid over cable.
4. Slide ferrule firmly between the braid and the inner insulator until it traps the folded over braid. Trim any surplus braid.
5. Trim inner insulation from conductor and slide rear insulator over wire conductor to butt into the ferrule.
6. Trim the conductor wire so that when inserted into pin, the pin sits in the rear insulator.
7. Trim conductor, put pin on and solder thru' the tiny hole in the pin.
8. Slide front insulator over the pin so that the two insulators butt together.
9. Put body on, screw the two halves together and tighten clamp nut.



1. Unscrew the coupling nut, slide over cable.
2. Trim the outer sheath, fold back braid.
3. Trim cable inner insulator from conductor.
4. Slide ferrule firmly between the braid and the inner insulator until it traps the folded over braid. Trim any surplus braid.
5. Screw the body on to the cable as far as possible, so that the internal thread bites on the braid and sleeve.
6. Trim any excess braid showing over the body.
7. Trim the conductor level with the top of the pin. Solder the conductor to the pin ensuring no solder is on the outside of the pin.
8. Trim the conductor wire so that when inserted into pin, the pin sits in the rear insulator.
9. Trim conductor, put pin on and solder thru' the tiny hole in the pin.
10. Slide front insulator over the pin so that the two insulators butt together.
11. Put body on, screw the two halves together and tighten clamp nut.



1. Unscrew the unit carefully and observe the order of components.
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8. Slide front insulator over the pin so that the two insulators butt together.
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