### PROPELLER SHAFT SEALING KIT - STUFFY BOX

STUFFY BOX HAS GOT A BARBED WATER PIPE WHICH ALLOWS FOR A COMPLETE WATER LUBRICATION. STUFFY BOX HAS GOT A GREASING NIPPLE FOR A PERFECT LUBRICATION WITH THE STUFFY GREASE. STUFFY BOX CAN BE INSTALLED BOTH ABOVE AND BELOW THE WATERLINE. BEFORE INSTALLING STUFFY BOX PLEASE PAY ATTENTION THAT THE WATER PIPE AND THE WATER INLETS OF THE STERNTUBE MUST BE FREE. THE MINIMUM LENGTH OF THE PART OF STERNTUBE WHERE THE STUFFY BOX WILL BE PLACED, MUST BE AT LEAST 40 MM. PLEASE NOTE THAT STUFFY BOX MUST BE MOUNTED INSIDE THE BOAT, WHILE AN EXTERNAL SHAFT'S STRUT OR A WATER LUBRICATED STERN BOX MUST BE MOUNTED ON THE OUTSIDE.

### MOUNTING

- 1. MAKE SURE THAT THE PART OF THE SHAFT ROTATING INSIDE THE STUFFY BOX PROVIDES NEI-THER BURRS NOR SCRATCHES.
- IF THERE ARE BURRS OR IMPERFECTIONS ON THE SHAFT'S END, THE STUFFY BOX LIPS MAY GET DAMAGED DURING INSTALLATION.
- 3.THE PART OF THE TUBING WHERE THE STUFFY BOX WILL BE MOUNTED MUST BE CAREFULLY CLEANED. (THE SURFACE NEEDS TO BE ABSOLUTELY GREASF FRFF)
- 4. PRESS THE STUFFY BOX ONTO THE PRO-PELLER SHAFT, FIX IT TO THE STERNTUBE AND THEN TIGHTEN THE CLAMP.
- CONNECT THE PROPELLER SHAFT TO THE ENGINE AND MAKE SURE THAT IT IS PROPERLY CENTRED INTO THE STERNTUBE.
- 6. REMOVE THE PROTECTIVE SLEEVE FROM THE PRO-PELLER SHAFT BY SPLITTING IT, OTHERWISE WHEN LAUNCHED THE BOAT MAY GET FILLED WITH WATER.
- 7. UNSCREW THE GREASING NIPPLE CAP, PUT THE STUFFY GREASE LUBRICANT INTO THE HOLE, THEN TIGHT THE CAP RACK

# NOTE:

- 1. THE STUFFY GREASE TUBE INCLUDED IN THE KIT MAY BE OF USE FOR 5 OR 6 LUBRICATION.
- STUFFY BOX EVOL. SHOULD BE GREASED ONCE EVERY SIX MONTHS OR AFTER EVERY 200 WORKING HOURS.
- 3.STUFFY BOX EVOL. SHOULD BE REPLACED AT LEAST EVERY 4 YEARS OR AFTER EVERY 500 WORKING HOURS

# PROP SHAFT'S NIPPLE END STUFFY GREASE WATER PIPE PROTECTIVE SLEEVE N CLAMP

## STUFFY GREASE\* 25 ML

SPECIAL CORROSION CONTROL GREASE. WATER RESISTANT FORMULA. LONG LASTING LUBRICATING GREASE. PROTECTS RUBBER PARTS THAT ARE SUBJECT TO LONG FRICTIONS. TEMPERATURES:-15+125° DO NOT DISPERSE IN THE FINVIRONMENT AFTER USAGE