

# ML-Series Heavy Duty Automatic Charging Relay (ACR) Diagnostic Flowchart

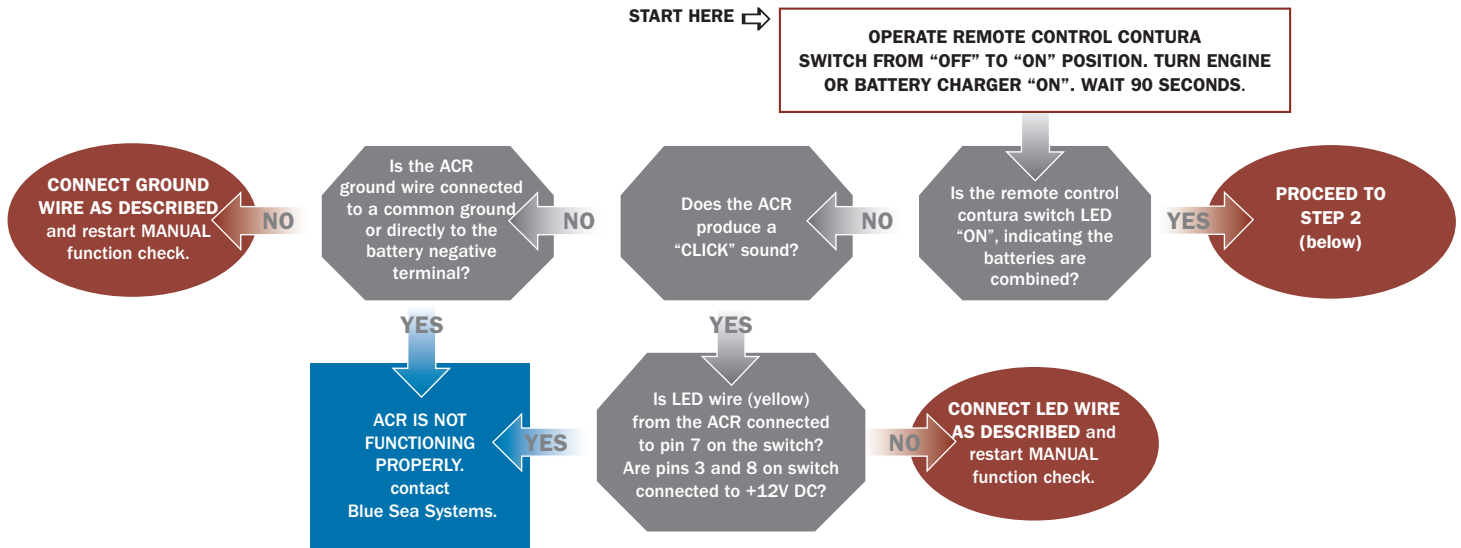
PN 7620 / PN 7622 / PN 7621 / PN 7623

## SYMPTOM

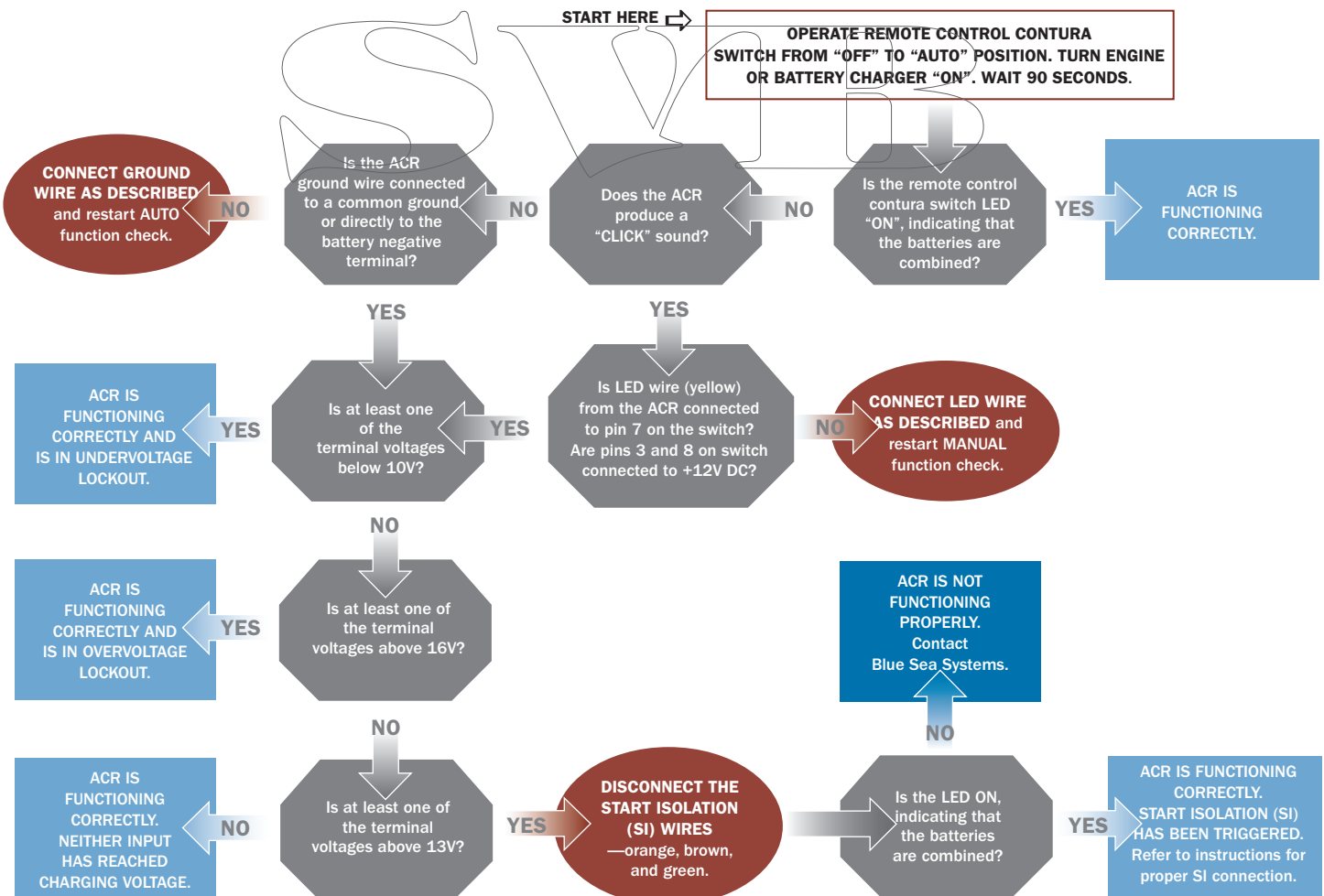
THE ACR WILL NOT COMBINE BATTERIES.

Ensure that manual override knob is in the "OFF" position with the latch up (7622 and 7623)

### STEP 1: Check MANUAL COMBINE function with Remote Control Contura Switch



### STEP 2: Check AUTO COMBINE function with Remote Control Contura Switch



#### LEGEND

